

**1. PRODUCT AND COMPANY IDENTIFICATION**

**Product identifier**

**Product Code** 19205  
**Product Name** OT Force

**Other means of identification**

**Recommended use of the chemical and restrictions on use**

Use only for the purpose on the product label.

**Details of the supplier of the safety data sheet**

**Manufacturer / Manufactured For**

Seatex, LLC  
 445 TX Hwy 36  
 Rosenberg, TX 77471  
 Phone: (713) 357-5300

**Emergency telephone number**

**24 Hour Emergency Phone Number:** 1-800-535-5053

**2. HAZARDS IDENTIFICATION**

**Classification**

Acute toxicity - Oral	Category 5
Flammable liquids	Category 3

**Label elements**

**Emergency Overview**

**Warning**

**Hazard statements**

May be harmful if swallowed  
 Flammable liquid and vapor



**Appearance** White to Yellow

**Physical state** Liquid

**Odor** Citrus

**Precautionary Statements - Prevention**

Avoid release to the environment. Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Use explosion-proof electrical/ventilating/lighting/equipment. Wear protective gloves/protective clothing/eye protection/face protection.

**Precautionary Statements - Response**

Specific Treatment (See Section 4 on the SDS).

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue

rinsing. If eye irritation persists: Get medical advice/attention.  
 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.  
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 IF SWALLOWED: Rinse mouth. DO NOT induce vomiting. Drink plenty of water.

**Precautionary Statements - Storage**

Keep container tightly closed in a cool, dry and well-ventilated place away from strong acids and oxidizing agents. Keep out of reach of children.

**Precautionary Statements - Disposal**

Dispose of contents/container to an approved waste disposal plant.

**Hazards not otherwise classified (HNOC)****Other Information**

Unknown Acute Toxicity

0% of the mixture consists of ingredient(s) of unknown toxicity.

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
D-Limonene	94266-47-4	60-100	*
Nonylphenol Polyethylene Glycol Ether	127087-87-0	1-5	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. FIRST AID MEASURES

**First aid measures****Skin Contact**

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Wash contaminated clothing before reuse. If irritation persists or burns occur, get medical attention.

**Eye contact**

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If irritation persists, call a physician.

**Inhalation**

If mists/vapors are formed or irritation occurs, leave area and do not return until mists/vapors have dissipated. Get medical attention for any breathing difficulty.

**Ingestion**

Rinse mouth. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Drink plenty of water. If irritation persists, see a physician.

**Self-protection of the first aider**

Remove all sources of ignition.

**Most important symptoms and effects, both acute and delayed****Symptoms**

No Information available.

**Indication of any immediate medical attention and special treatment needed****Note to physicians**

Treat symptomatically.

### 5. FIRE-FIGHTING MEASURES

**Suitable extinguishing media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**Unsuitable extinguishing media** Caution: Use of water spray when fighting fire may be inefficient.

**Specific hazards arising from the chemical**

Flammable.

**Explosion data**

**Sensitivity to Mechanical Impact** None.

**Sensitivity to Static Discharge** None.

**Protective equipment and precautions for firefighters**

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures**

**Personal precautions** Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation, especially in confined areas. Use personal protective equipment as required.

**Environmental precautions**

**Environmental precautions** Prevent further leakage or spillage if safe to do so. Prevent product from entering drains. Do not flush into surface water or sanitary sewer system.

**Methods and material for containment and cleaning up**

**Methods for containment** Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up** Dam up. Cover liquid spill with sand, earth or other non-combustible absorbent material. Use clean non-sparking tools to collect absorbed material. Pick up and transfer to properly labeled containers. Clean contaminated surface thoroughly. Take precautionary measures against static discharges.

## 7. HANDLING AND STORAGE

**Precautions for safe handling**

**Advice on safe handling** Ensure adequate ventilation, especially in confined areas. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Take precautionary measures against static discharges. Use spark-proof tools and explosion-proof equipment. All equipment used when handling the product must be grounded.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions** Keep tightly closed in a dry and cool place. Keep in properly labeled containers. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity).

**Incompatible materials** Strong acids and oxidizing agents.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Control parameters**

**Exposure Guidelines** This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Appropriate engineering controls**

**Engineering Controls** Showers, Eyewash stations & Ventilation systems.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection** Wear safety glasses with side shields (or goggles). Wear a face shield if splashing hazard exists.

**Skin and body protection** Wear chemical resistant gloves.

**Respiratory protection**

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators or air purifying respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

**General Hygiene**

When using do not eat, drink or smoke. Regular cleaning of equipment, work area and clothing is recommended.

**Information on basic physical and chemical properties**

<b>Physical state</b>	Liquid
<b>Appearance</b>	White to Yellow
<b>Odor</b>	Citrus
<b>Odor threshold</b>	No Information available

<b><u>Property</u></b>	<b><u>Values</u></b>	<b><u>Remarks • Method</u></b>
<b>pH</b>	4.5 - 5.5	1% solution
<b>Specific Gravity</b>	0.854	
<b>Viscosity</b>	No Information available	<b>Remarks</b>
<b>Melting point/freezing point</b>	No Information available	
<b>Boiling point / boiling range</b>	> 212 / ° F Degrees	
<b>Flash point</b>	> 120 ° F Degrees	CC (closed cup)
<b>Evaporation rate</b>	No Information available	
<b>Flammability (solid, gas)</b>	No Information available	
<b>Upper flammability limit:</b>	6.1	
<b>Lower flammability limit:</b>	0.7	
<b>Vapor pressure</b>	No Information available	
<b>Vapor density</b>	No Information available	
<b>Water solubility</b>	No Information available	
<b>Partition Coefficient (n-octanol/water)</b>	No Information available	
<b>Autoignition temperature</b>	No Information available	
<b>Decomposition temperature</b>	No Information available	

**Other Information**

<b>Density Lbs/Gal</b>	No Information available
<b>VOC Content (%)</b>	No Information available

**10. STABILITY AND REACTIVITY****Reactivity**

No data available

**Chemical stability**

Stable under recommended storage conditions.

**Possibility of Hazardous Reactions**

None under normal processing.

**Conditions to avoid**

Heat, flames and sparks.

**Incompatible materials**

Strong acids and oxidizing agents.

**Hazardous Decomposition Products**

Carbon monoxide. Carbon dioxide (CO<sub>2</sub>).

**11. TOXICOLOGICAL INFORMATION**

**Information on likely routes of exposure**

<b>Product Information</b>	No data available
<b>Inhalation</b>	May cause irritation of respiratory tract. Nausea, dizziness or headache.
<b>Eye contact</b>	May cause irritation.
<b>Skin Contact</b>	Prolonged contact may cause redness and irritation.
<b>Ingestion</b>	May cause stomach distress, nausea, or vomiting. May be harmful if swallowed.

**Information on toxicological effects**

**Symptoms** No Information available.

**Delayed and immediate effects as well as chronic effects from short and long-term exposure**

<b>Sensitization</b>	No Information available.
<b>Germ cell mutagenicity</b>	No Information available.
<b>Carcinogenicity</b>	No Information available.
<b>Reproductive toxicity</b>	No Information available.
<b>STOT - single exposure</b>	No Information available.
<b>STOT - repeated exposure</b>	No Information available.
<b>Aspiration hazard</b>	No Information available.

**Numerical measures of toxicity - Product Information**

**Unknown Acute Toxicity** 0% of the mixture consists of ingredient(s) of unknown toxicity.  
The following values are calculated based on chapter 3.1 of the GHS document .

<b>12. ECOLOGICAL INFORMATION</b>
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**Ecotoxicity**

95.45% of the mixture consists of components(s) of unknown hazards to the aquatic environment

<b>Chemical Name</b>	<b>Algae/aquatic plants</b>	<b>Fish</b>	<b>Crustacea</b>
D-Limonene 94266-47-4	Unknown	Unknown	<30,000 ppm with M. bahia in a Generic seven drilling fluid

**Persistence and degradability**

No Information available.

**Bioaccumulation**

No Information available.

**Other adverse effects**

No Information available.

<b>13. DISPOSAL CONSIDERATIONS</b>
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**Waste treatment methods**

<b>Disposal of wastes</b>	Disposal should be in accordance with applicable regional, national and local laws and regulations.
<b>Contaminated packaging</b>	Do not reuse container.
<b>US EPA Waste Number</b>	D001

## 14. TRANSPORT INFORMATION

The shipping classification information in this section (Section 14) is meant as a guide to the overall classification of the product. However, transportation classifications may be subject to change with changes in package size. Consult shipper requirements under 49 CFR, IATA and IMDG to assure regulatory compliance.

**DOT** Not regulated for U.S. ground transport in non-bulk containers (<119 gallons).

## 15. REGULATORY INFORMATION

### International Inventories

<b>TSCA</b>	Complies
<b>DSL/NDSL</b>	Does not comply
<b>EINECS/ELINCS</b>	Complies
<b>ENCS</b>	Does not comply
<b>IECSC</b>	Complies
<b>KECL</b>	Does not comply
<b>PICCS</b>	Complies
<b>AICS</b>	Does not comply

### Legend:

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory.

**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List.

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances.

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing and Evaluated Chemical Substances

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**AICS** - Australian Inventory of Chemical Substances

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### **SARA 311/312 Hazard Categories**

<b>Acute health hazard</b>	No
<b>Chronic Health Hazard</b>	No
<b>Fire hazard</b>	Yes
<b>Sudden release of pressure hazard</b>	No
<b>Reactive Hazard</b>	No

#### **CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

#### **CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

### US State Regulations

#### **California Proposition 65**

This product does not contain any Proposition 65 chemicals.

#### **U.S. State Right-to-Know Regulations**

#### **U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not Applicable

## 16. OTHER INFORMATION

**HMIS**                      **Health hazards** 2                      **Flammability** 2                      **Physical hazards** 0                      **Personal protection** X

**Legend**

**N/A** - Not Applicable

**N/E** - Not Established

**N/D** - Not Determined

**N/K** - Not Known

**Revision Date**                      13-Jul-2018

**Revision Note**                      No Information available

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**