

1. PRODUCT AND COMPANY IDENTIFICATION

Product identifier

Product Code 16900
Product Name Orion 10 Alkali

Other means of identification

Recommended use of the chemical and restrictions on use

Use only for the purpose on the product label.

Details of the supplier of the safety data sheet

Manufacturer / Manufactured For

Seatex, LLC
445 TX Hwy 36
Rosenberg, TX 77471
Phone: (713) 357-5300

Emergency telephone number

24 Hour Emergency Phone Number: 1-800-535-5053

2. HAZARDS IDENTIFICATION

Classification

Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1

Label elements

Emergency Overview

Danger

Hazard statements

Causes severe skin burns and eye damage



Appearance Clear

Physical state Liquid

Odor No Information available

Precautionary Statements - Prevention

Do not breathe dust/fume/gas/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.

Precautionary Statements - Response

Specific Treatment (See Section 4 on the SDS).

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

IF SWALLOWED: Rinse mouth. DO NOT induce vomiting.

Precautionary Statements - Storage

Keep container tightly closed in a cool, dry and well-ventilated place away from strong acids and oxidizing agents. Keep locked up and out of the reach of children.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Hazards not otherwise classified (HNOC)**Other Information**

Unknown Acute Toxicity

0% of the mixture consists of ingredient(s) of unknown toxicity.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Sodium Hydroxide	1310-73-2	10-30	*
Potassium Hydroxide	1310-58-3	5-10	*

*The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES**First aid measures****Skin Contact**

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Immediate medical attention is required. If irritation persists or burns occur, get medical attention. For minor skin contact, avoid spreading material on unaffected skin. For severe burns, immediate medical attention is required.

Eye contact

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Immediate medical attention is required.

Inhalation

If mists/vapors are formed or irritation occurs, leave area and do not return until mists/vapors have dissipated. If irritation persists, see a physician.

Ingestion

Rinse mouth. Do NOT induce vomiting. Drink plenty of water. Never give anything by mouth to an unconscious person. Call a physician or poison control center immediately.

Self-protection of the first aider

Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Most important symptoms and effects, both acute and delayed**Symptoms**

Irritation or burning to mucous membranes. Inhalation may cause irritation or burning to mucous membranes. May cause irritation and/or burning to eyes and skin.

Indication of any immediate medical attention and special treatment needed**Note to physicians**

Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. Treat symptomatically.

5. FIRE-FIGHTING MEASURES**Suitable extinguishing media**

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating and toxic gases and vapors. In the event of fire and/or explosion do not breathe fumes.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES**Personal precautions, protective equipment and emergency procedures**

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Keep people away from and upwind of spill/leak.

Environmental precautions

Environmental precautions Do not allow into any sewer, on the ground or into any body of water. Should not be released into the environment. Prevent further leakage or spillage if safe to do so. Prevent product from entering drains.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Dilute material with dilute acetic acid to a pH of less than 10.

7. HANDLING AND STORAGE**Precautions for safe handling**

Advice on safe handling Use personal protective equipment as required. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation, especially in confined areas. In case of insufficient ventilation, wear suitable respiratory equipment. Use only with adequate ventilation and in closed systems.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep out of the reach of children. Keep container tightly closed in a dry and well-ventilated place. Keep in properly labeled containers.

Incompatible materials Strong acids and oxidizing agents. Strong acids. Aluminum.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control parameters**

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH
Sodium Hydroxide 1310-73-2	Ceiling: 2 mg/m ³	TWA: 2 mg/m ³ (vacated) Ceiling: 2 mg/m ³	IDLH: 10 mg/m ³ Ceiling: 2 mg/m ³
Potassium Hydroxide 1310-58-3	Ceiling: 2 mg/m ³	(vacated) Ceiling: 2 mg/m ³	Ceiling: 2 mg/m ³

NIOSH IDLH *Immediately Dangerous to Life or Health*

Other Information Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962

(11th Cir., 1992).

Appropriate engineering controls

Engineering Controls Showers, Eyewash stations & Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles. Face protection shield.

Skin and body protection Wear impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Positive-pressure supplied air respirators or air purifying respirators may be required for high airborne contaminant concentrations. Respiratory protection must be provided in accordance with current local regulations.

General Hygiene When using do not eat, drink or smoke. Wash contaminated clothing before reuse. Keep away from food, drink and animal feeding stuffs. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with skin, eyes or clothing. Take off all contaminated clothing and wash it before reuse. Wear suitable gloves and eye/face protection.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Clear
Odor	No Information available
Odor threshold	No Information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	12.0 - 13.0	1% solution
Specific Gravity	1.349	
Viscosity	No Information available	Remarks
Melting point/freezing point	No Information available	
Boiling point / boiling range	212 / ° F Degrees	
Flash point	N/A	
Evaporation rate	< 1	(butyl acetate = 1)
Flammability (solid, gas)	No Information available	
Upper flammability limit:	N/A	
Lower flammability limit:	N/A	
Vapor pressure	N/A	
Vapor density	N/A	
Water solubility	completely soluble	
Partition Coefficient (n-octanol/water)	No Information available	
Autoignition temperature	No Information available	
Decomposition temperature	No Information available	

Other Information

Density Lbs/Gal	No Information available
VOC Content (%)	0

10. STABILITY AND REACTIVITY

Reactivity

No data available

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Conditions to avoid

Elevated temperature. Exposure to air or moisture over prolonged periods.

Incompatible materials

Strong acids and oxidizing agents. Strong acids. Aluminum.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating and toxic gases and vapors. Oxides of carbon.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	No data available
Inhalation	Causes burns.
Eye contact	Corrosive to the eyes and may cause severe damage including blindness.
Skin Contact	The product causes burns of eyes, skin and mucous membranes.
Ingestion	Causes burns.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Water 7732-18-5	> 90 mL/kg (Rat)	-	-
Sodium Hydroxide 1310-73-2	-	= 1350 mg/kg (Rabbit)	-
Potassium Hydroxide 1310-58-3	= 284 mg/kg (Rat)	-	-
Sodium Chloride 7647-14-5	= 3 g/kg (Rat)	> 10 g/kg (Rabbit)	> 42 g/m ³ (Rat) 1 h
Nitric Tris(Methylene Phosphonic Acid), Pentasodium Salt 20592-85-2	= 17800 mg/kg (Rat)	= 15800 mg/kg (Rabbit)	-
Sodium Polyacrylate 9003-04-7	> 40 g/kg (Rat)	-	-

Information on toxicological effects

Symptoms No Information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Corrosivity	Causes burns. Extremely corrosive and destructive to tissue. Risk of serious damage to eyes.
Sensitization	No Information available.
Germ cell mutagenicity	No Information available.
Carcinogenicity	No Information available.
Reproductive toxicity	No Information available.
STOT - single exposure	No Information available.
STOT - repeated exposure	No Information available.
Chronic toxicity	Chronic exposure to corrosive fumes/gases may cause erosion of the teeth followed by jaw necrosis. Bronchial irritation with chronic cough and frequent attacks of pneumonia are common. Gastrointestinal disturbances may also be seen. Avoid repeated exposure. Possible risk of irreversible effects.
Target organ effects	EYES, Respiratory system, Skin.
Aspiration hazard	No Information available.

Numerical measures of toxicity - Product Information

Unknown Acute Toxicity 0% of the mixture consists of ingredient(s) of unknown toxicity.
The following values are calculated based on chapter 3.1 of the GHS document .

12. ECOLOGICAL INFORMATION

Ecotoxicity

3.42% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Crustacea
Sodium Hydroxide 1310-73-2	-	45.4: 96 h Oncorhynchus mykiss mg/L LC50 static	-
Potassium Hydroxide 1310-58-3	-	80: 96 h Gambusia affinis mg/L LC50 static	-
Sodium Chloride 7647-14-5	-	5560 - 6080: 96 h Lepomis macrochirus mg/L LC50 flow-through 12946: 96 h Lepomis macrochirus mg/L LC50 static 6020 - 7070: 96 h Pimephales promelas mg/L LC50 static 7050: 96 h Pimephales promelas mg/L LC50 semi-static 4747 - 7824: 96 h Oncorhynchus mykiss mg/L LC50 flow-through 6420 - 6700: 96 h Pimephales promelas mg/L LC50 static	340.7 - 469.2: 48 h Daphnia magna mg/L EC50 Static 1000: 48 h Daphnia magna mg/L EC50

Persistence and degradability

No Information available.

Bioaccumulation

No Information available.

Chemical Name	Partition coefficient
Potassium Hydroxide 1310-58-3	0.65 0.83

Other adverse effects

No Information available.

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

US EPA Waste Number U122

This product contains one or more substances that are listed with the State of California as a hazardous waste.

Chemical Name	California Hazardous Waste Status
Sodium Hydroxide 1310-73-2	Toxic Corrosive
Potassium Hydroxide 1310-58-3	Toxic Corrosive

14. TRANSPORT INFORMATION

The shipping classification information in this section (Section 14) is meant as a guide to the overall classification of the product. However, transportation classifications may be subject to change with changes in package size. Consult shipper requirements under 49 CFR, IATA and IMDG to assure regulatory compliance.

DOT

DOT Proper Shipping name UN1760, Corrosive liquid, n.o.s. (contains sodium hydroxide and potassium hydroxide), 8, PG II

15. REGULATORY INFORMATION

International Inventories

TSCA	Complies
DSL/NDL	Complies
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Complies
KECL	Complies
PICCS	Complies
AICS	Complies

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory.
DSL/NDL - Canadian Domestic Substances List/Non-Domestic Substances List.
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances.
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute health hazard	Yes
Chronic Health Hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Sodium Hydroxide 1310-73-2	1000 lb	-	-	X
Potassium Hydroxide 1310-58-3	1000 lb	-	-	X

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

Chemical Name	Hazardous Substances RQs	CERCLA/SARA RQ	Reportable Quantity (RQ)
Sodium Hydroxide 1310-73-2	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ
Potassium Hydroxide 1310-58-3	1000 lb	-	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
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Sodium Hydroxide 1310-73-2	X	X	X
Potassium Hydroxide 1310-58-3	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION**HMIS** **Health hazards** 3 **Flammability** 0 **Physical hazards** 0 **Personal protection** X**Legend**

N/A - Not Applicable

N/E - Not Established

N/D - Not Determined

N/K - Not Known

Issue Date 12-Jul-2012**Revision Date** 25-Oct-2018**Revision Note** New format**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet